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MATERIAL SAFETY DATA SHEET

SECTION 1

PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: MOBIL VELOCITE OIL NO. 3
Product Description: Base Oil and Additives
Product Code: 600643-00, 970392
Intended Use: Circulating/gear oil

COMPANY IDENTIFICATION

Supplier: EXXON MOBIL CORPORATION

3225 GALLOWS RD.

FAIRFAX, VA. 22037 USA

24 Hour Health Emergency609-737-4411Transportation Emergency Phone800-424-9300ExxonMobil Transportation No.281-834-3296

Product Technical Information 800-662-4525, 800-947-9147

MSDS Internet Address http://www.exxon.com, http://www.mobil.com

SECTION 2

COMPOSITION / INFORMATION ON INGREDIENTS

Reportable Hazardous Substance(s) or Complex Substance(s)

Name	CAS#	Concentration*
SOLVENT REFINED LIGHT PARAFFINIC DISTILLATE (PETROLEUM)	64741-89-5	10 - 20%
SWEETENED MIDDLE DISTILLATE (PETROLEUM)	64741-86-2	80 - 90%

^{*} All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

SECTION 3

HAZARDS IDENTIFICATION

This material is considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

POTENTIAL PHYSICAL / CHEMICAL EFFECTS

Combustible. Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited. Material can accumulate static charges which may cause an incendiary electrical discharge.

POTENTIAL HEALTH EFFECTS

Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage. May be irritating to the eyes, nose, throat, and lungs. High-pressure injection under skin may cause serious damage.

Target Organs: Skin |

ENVIRONMENTAL HAZARDS

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

NFPA Hazard ID: Health: 0 Flammability: 2 Reactivity: 0



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HMIS Hazard ID: Health: 0* Flammability: 2 Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4

FIRST AID MEASURES

Inhalation

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

Ingestion

Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5

FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Combustible. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Smoke, Fume, Aldehydes, Sulfur Oxides, Incomplete combustion products, Oxides of carbon



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FLAMMABILITY PROPERTIES

Flash Point [Method]: >76C (169F) [ASTM D-92]

Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D

Autoignition Temperature: N/D

SECTION 6

ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for Personal Protective Equipment.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do it without risk. Do not touch or walk through spilled material. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Eliminate sources of ignition. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7

HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Use proper bonding and/or grounding procedures. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source).

Static Accumulator: This material is a static accumulator.

STORAGE

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be grounded and bonded. Drums must be



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grounded and bonded and equipped with self-closing valves, pressure vacuum bungs and flame arresters.

SECTION 8

EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Source	Form	Limit / Standard		NOTE	Source	
SOLVENT REFINED LIGHT PARAFFINIC DISTILLATE	Mist.	STEL	10 mg/m3		N/A	ACGIH
(PETROLEUM)						
SOLVENT REFINED LIGHT	Mist.	TWA	5 mg/m3		N/A	ACGIH
PARAFFINIC DISTILLATE						
(PETROLEUM)						

Exposure limits/standards for materials that can be formed when handling this product: When mists / aerosols can occur, the following are recommended: 5 mg/m3 - ACGIH TLV, 10 mg/m3 - ACGIH STEL, 5 mg/m3 - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Use explosion-proof ventilation equipment to stay below exposure limits.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications. handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.



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Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

See Sections 6, 7, 12, 13.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.

GENERAL INFORMATION

Physical State: Liquid

Color: Amber
Odor: Characteristic
Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 C): 0.801

Flash Point [Method]: >76C (169F) [ASTM D-92]

Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D

Autoignition Temperature: N/D

Boiling Point / Range: > 260C (500F) Vapor Density (Air = 1): > 1 at 101 kPa

Vapor Pressure: < 0.133 kPa (1 mm Hg) at 20 C Evaporation Rate (N-Butyl Acetate = 1): N/D

pH: N/A

Log Pow (n-Octanol/Water Partition Coefficient): N/D

Solubility in Water: Negligible

Viscosity: 1.98 cSt (1.98 mm²/sec) at 40 C **Oxidizing Properties:** See Sections 3, 15, 16.

OTHER INFORMATION

Freezing Point: N/D Melting Point: N/A

Pour Point: -33°C (-27°F)

DMSO Extract (mineral oil only), IP-346: < 3 %wt

SECTION 10

STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.



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CONDITIONS TO AVOID: Open flames and high energy ignition sources.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Route of Exposure	Conclusion / Remarks	
Inhalation		
Toxicity: No end point data.	Not determined.	
Irritation: No end point data.	Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs. Based on assessment of the components.	
Ingestion		
Toxicity: No end point data.	Minimally Toxic. Based on assessment of the components.	
Skin		
Toxicity: No end point data.	Minimally Toxic. Based on assessment of the components.	
Irritation: No end point data.	May dry the skin leading to discomfort and dermatitis. Based on assessment of the components.	
Eye		
Irritation: No end point data.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.	

CHRONIC/OTHER EFFECTS

For the product itself:

Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

Contains:

Middle distillates: Carcinogenic in animal tests. Lifetime skin painting tests produced tumors, but the mechanism is due to repeated cycles of skin damage and restorative hyperplasia. This mechanism is considered unlikely in humans where such prolonged skin irritation would not be tolerated. Did not cause mutations In Vitro. Inhalation of vapors did not result in reproductive or developmental effects in laboratory animals. Inhalation of high concentrations in animals resulted in respiratory tract irritation, lung changes and some reduction in lung function. Non-sensitizing in test animals.

Additional information is available by request.

The following ingredients are cited on the lists below: None.

-- REGULATORY LISTS SEARCHED--

1 = NTP CARC 3 = IARC 1 5 = IARC 2B 2 = NTP SUS 4 = IARC 2A 6 = OSHA CARC



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SECTION 12

ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY

Material -- Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

MOBILITY

More volatile component -- Highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids.

Less volatile component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Majority of components -- Expected to be inherently biodegradable

Atmospheric Oxidation:

More volatile component -- Expected to degrade rapidly in air

BIOACCUMULATION POTENTIAL

Majority of components -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

SECTION 13

DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrositivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.



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SECTION 14 TRANSPORT INFORMATION

LAND (DOT)

Proper Shipping Name: PETROLEUM OIL

Hazard Class & Division: COMBUSTIBLE LIQUID

ID Number: 1270
Packing Group: III
ERG Number: 128
Label(s): NONE

Transport Document Name: UN1270, PETROLEUM OIL, COMBUSTIBLE LIQUID, PG III

Footnote: This material is not regulated under 49 CFR in a container of 119 gallon capacity or less when transported solely by land, as long as the material is not a hazardous waste, a marine pollutant, or specifically

listed as a hazardous substance.

LAND (TDG): Not Regulated for Land Transport

Footnote: Regulated under TDG as UN 3082, Environmentally Hazardous Substance, liquid, Class 9, Marine Pollutant, only when transported by ship.

SEA (IMDG)

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (Sweetened

middle distillate)

Hazard Class & Division: 9
EMS Number: F-A, S-F
UN Number: 3082
Packing Group: III
Marine Pollutant: Yes

Label(s):

Transport Document Name: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID,

N.O.S. (Sweetened middle distillate), 9, PG III, MARINE POLLUTANT

AIR (IATA)

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (Sweetened

middle distillate)

Hazard Class & Division: 9

UN Number: 3082 Packing Group: III

Label(s) / Mark(s): 9, EHS

Transport Document Name: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID,

N.O.S. (Sweetened middle distillate), 9, PG III

SECTION 15 REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: When used for its intended purpose, this material is classified as hazardous in accordance with OSHA 29CFR 1910.1200.

NATIONAL CHEMICAL INVENTORY LISTING: AICS, IECSC, DSL, EINECS, ENCS, KECI, PICCS, TSCA

EPCRA: This material contains no extremely hazardous substances.



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SARA (311/312) REPORTABLE HAZARD CATEGORIES: Fire. Delayed Health.

SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations	
DIPHENYLAMINE	122-39-4	5	
SOLVENT REFINED LIGHT PARAFFINIC DISTILLATE (PETROLEUM)	64741-89-5	1, 17, 18	
SWEETENED MIDDLE DISTILLATE (PETROLEUM)	64741-86-2	18	

-- REGULATORY LISTS SEARCHED--

1 = ACGIH ALL	6 = TSCA 5a2	11 = CA P65 REPRO	16 = MN RTK
2 = ACGIH A1	7 = TSCA 5e	12 = CA RTK	17 = NJ RTK
3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293	

Code key: CARC=Carcinogen; REPRO=Reproductive

N/D = Not determined, N/A = Not applicable

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Revision Changes:

Section 04: First Aid Inhalation - Header was modified.

Section 04: First Aid Ingestion - Header was modified.

Section 06: Notification Procedures - Header was modified.

Section 10 Stability and Reactivity - Header was modified.

Section 13: Disposal Recommendations - Note was modified.

Section 09: Evaporation Rate - Header was modified.

Section 08: Personal Protection was modified.

Section 05: Hazardous Combustion Products was modified.

Section 06: Accidental Release - Spill Management - Land was modified.

Section 09: Relative Density - Header was modified.

Section 09: Viscosity was modified.

Section 14: Label(s) - Header was modified.

Section 14: Label(s) was modified.

Section 15: List Citation Table - Header was modified.

Section 15: National Chemical Inventory Listing was modified.

Section 16: Land Spill was modified.

Section 08: Exposure limits/standards was modified.

Section 06: Notification Procedures was modified.



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Section 08: OEL Table - Notation Column - Header was modified.

Section 08: Exposure Limit Values - Header was modified.

Section 01: Company Contact Methods Sorted by Priority was modified.

Section 14: Proper Shipping Name - Header was added.

Section 14: Proper Shipping Name was added.

Section 14: Hazard Class & Division - Header was added.

Section 14: Hazard Class was added.

Section 14: UN Number - Header was added.

Section 14: UN Number was added.

Section 14: Packing Group - Header was added.

Section 14: Packing Group was added.

Section 14: Label(s) - Header was added.

Section 14: Label(s) was added.

Section 14: EMS Number - Header was added.

Section 14: EMS Number was added.

Section 14: Transport Document Name - Header was added.

Section 14: Transport Document Name was added.

Section 14: Marine Pollutant - Header was added.

Section 14: Marine Pollutant was added.

Section 14: IMO Technical Name - All was added.

Section 14: IMO Technical Name - Close parenthesis was added.

Section 14: IMO Technical Name - Open parenthesis was added.

Section 14: TDG Footnote was added.

Section 14: Sea (IMDG) - Default was deleted.

PRECAUTIONARY LABEL TEXT:

Contains: SWEETENED MIDDLE DISTILLATE (PETROLEUM)

CAUTION!

HEALTH HAZARDS

Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage.

Target Organs: Skin

PHYSICAL HAZARDS

Combustible. Material can accumulate static charges which may cause an incendiary electrical discharge.

PRECAUTIONS

Avoid contact with skin. Use proper bonding and/or grounding procedures.

FIRST AID

Eye: Flush thoroughly with water. If irritation occurs, get medical assistance.

Oral: Seek immediate medical attention. Do not induce vomiting.

Skin: Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

FIRE FIGHTING MEDIA

Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.



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SPILL/LEAK

Land Spill: Stop leak if you can do it without risk. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Recover by pumping or with suitable absorbent. Do not touch or walk through spilled material.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Report spills as required to appropriate authorities. Seek the advice of a specialist before using dispersants.

Use

Not intended or suitable for use in or around a household or dwelling.

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